

Test Report

September 16, 1997

No. 44-7A-1376

Foundation: Chemical Product Testing Association

1. Manufacturer: Nippon NSC

2. Testing Date: June 17, 1997

3. Product Name: KEK E396 (E605)

4. Test Results:

(1) Viscosity (20° ± 0.5°C)		
Viscosity Coefficient (mPa*s)	170	
(2) Initial Hardening		
Initial Hardening (N/cm ²) {kgf/cm ² }		
Standard Conditions	546	{55.7}
(3) Adhesive Strength		
Adhesive Strength (N/cm ²) {kgf/cm ² }		
Standard Conditions	875	{89.2}
Warm and Humid Conditions	364	{37.1}
Repeated Heat Drying	535	{54.6}
(4) Hardening Shrinkage		
Hardening Shrinkage (%)	1.9	
(5) Heat Induced Change		
Mass Change (%)	0.6	
Volume Change (%)	0.8	
(6) Flexural Strength		
Flexural Strength (N/cm ²) {kgf/cm ² }	5027	{512.6}

5. Test Method

JIS A 6024-1992

6. Notes

Room Temperature: 20°C

Preparation: 7 days at 20°C

Testing-machine capacity: Load Cell Method 100, 500, 2000 kgf

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